



# **Trans**

### TRANSPARENT UNIVERSAL SEALING ADHESIVE

- Can be applied to wet substrate
- Fungus and bacteria-resistant







# **Technical Info**

- · Base: MS polymer.
- · Nature: elastic paste.
- · Colour: crystal clear.
- Flow: 5 bar / 3 mm / 23°C 160 g/min.
- Skin formation: 23°C 50% R.H. 5 minutes.
- Tack-free: 23°C 50% R.H. 40 minutes.
- Full hardening: 23°C 50% R.H.:
  - o 24h 4 mm
  - 48h 5 mm
  - 72h 8 mm
- · Hardness DIN 53505: 40 Shore A.
- · Volume shrinkage after curing: < 2%.
- Tensile strength: 220 N/cm².
- Tear strength DIN 53507: ca 40N/cm<sup>2</sup>.
- Thermal stability: --30°C to +95°C peak: 155°C max. 30 minutes.
- E-module: 100% 0,9 mPa.
- Adhesion: excellent on (among other things) tiles, cement, natural stone, wood, concrete, aluminium, with the exception of PP, PE, PTFE and bitumen.
- Elongation at break DIN 53504: >350% UVresistance: over time discolouring can develop due to external influences.
- Overpaintable: OK with most solvent- and waterbased lacquers.
- Pressure resistance (ISO 11432): 0,84 N/mm².
- · Chemical resistance:
  - good: water, seawater, aliphatic solvents, greases, diluted organic acids, lyes, oils.
  - moderate: esters, ketones, aromatics.
  - poor: concentrated acids, chlorinated solvents.

## **Product**

#### Characteristics

- · After curing, super strong and permanently elastic.
- Free of solvents and isocyanates.
- Safe on mirrors, no markings on natural stone.
- · Almost odourless.
- Even on wet, slippery surfaces.
- · Fungus and bacteria resistant.
- · Water and airtight.
- · Can be used on most building materials.



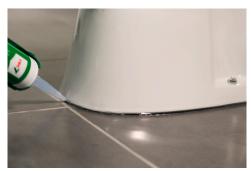
- Shelf life: 12 months, in closed original packaging, dry, cool and frost-free.
- Safety measures: Please consult the safety data sheet.

# **Packing**

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## Use

- Processing temperature from +5°C to +40°C.
- · Apply to clean, dust and grease-free substrate.
- Use Tec7 Prepare & Finish to clean and degrease safely, obtain the perfect finish, and to remove uncured Tec7 polymers. In case of heavy soiling, clean with Tec7 Cleaner and/or Multiclean.
- · Apply with manual or air caulking gun (best with telescopic plunger).
- Due to the wide variety of different plastic materials and compositions, as well as materials that are prone to stress cracking, preliminary trials are recommended.
- Test the adhesion to plastics, powder coatings, exotic woods and bituminous materials. Start by strengthening weak and/or porous substrates with Fixprimer.
- Due to the diversity of varnishes and paints on the market we recommend preliminary tests. Using products based on alkyd resins may delay the drying process.
- When glueing mirrors in sanitary facilities only apply vertical strips of adhesive to avoid stagnant moisture due to condensation.
- Ideal adhesive thickness for optimal adhesion strength: 3 mm.
- · Use in jointing and sealing:







# CONSUMPTION IN M PER 310 ML

Width of joint in mm → Depth of joint in mm →	5	7	10	12	15	20	25
5	12	8	6				
7		6	4	3			
10			3	2,5	2,0	1,5	
12				2,1	1,7	1,2	1,0
15					1,3	1,0	0,8

